



RITMO S.P.A. is a world leader with over 35 years of experience in the manufacturing of plastic welding equipment. All products are designed and built according to International standards and directives (UNI, ISO, CEE). Since the very beginning, quality and technology innovation are RITMO's milestones, and time after time, this philosophy is always more recognized by the global market. RITMO strong points are its ideas to design and produce accurate, fast, versatile, modular and easy-to-use welding machines. Products range includes butt fusion, electrofusion and extrusion equipment. Ritmo is also providing a complete line of accessories and useful instruments for pipe cutting and weld preparation such as the band saws. RITMO's regards towards the client has brought to the new-born "RITMO FUSION OPERATOR SCHOOL", which is a welding school with the goal of building qualified personnel and spread the knowledge about the technical potentiality of RITMO's equipment: TECHNOLOGY MADE IN ITALY.

MADE IN ITALY

DESIGNED & MANUFACTURED IN ITALY





ISO 9001 Quality System







Ritmo America LLC - FL



Rossella Contiero - Managing Director



www.ritmoamerica.com



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www.youtube.com/user/RitmoPlasticWelding



DVANTAGE RITMO SERVICE

RITMO WORLDWIDE

Ritmo has professional distributors and resellers all over the world. Our staff is ready to assist you in English, Spanish, French, German, Arab, Italian, Russian and Portuguese.

TRAINING

From many years now, we have decided that the best way to grant a client/distributor a perfect knowledge of our products Is to invest in custom training, in our own premises. These courses are aimed to teach how to operate the products in the best way, and how to supply the "first aid" when necessary.

PRESALES TECHNICAL ASSISTANCE

When a client or a potential client wants to buy us a product, it is our standard procedure to help find the best solution to its needs.

GLOBAL ADVICE

In such a technical field as ours, the customer requires the best assistance. Thanks to the experience developed along the years, and to the co-operation with several manufacturers, institutions, schools and training institutes, RITMO is able to give the most comprehensive advice to no matter which related issue.

Our company is a long-time member of a UNIPLAST's (UNI-Italian National Plastics Standards Body) working group dedicated to the study and draw up of new standards within our field. The importance of this group is linked to the fact that the expansion of the plastic welding field ought to be followed by a crescent sensitivity for safety issues, so to have a sustainable and continuous growth. The working group prepares draws, hence present them to the UNI to be discussed and eventually transformed into new standards.

AFTER SALES TECHNICAL ASSISTANCE

Ritmo's Service Centre can solve all kind of technical issues, as well as overhaul our machines. Ritmo has other Service Centres abroad, linked to its official distributors.

STARTING AND TESTING

RITMO' technicians are prepared to make the starting and testing of workshop machines at the client' own premises, so that the fittings production can start almost immediately.



BUTT **FUSION MACHINES**



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DELTA 355 ALL TERRAIN



watch the video



DELTA 355 ALL TERRAIN is the butt fusion machine that will change your concept of working in job site. **DELTA 355 ALL TERRAIN** is suitable for welding under-pressure pipes (HDPE, PP, PVDF, PB) for the transportation of water, gas and other fluids. It can weld pipes and fittings of diameters between 4" IPS ÷ 14" IPS (125 ÷ 355 mm). **ALL TERRAIN** is system studied to simplify the movements of the machine in all-terrain conditions, including the loading/unloading of the machine itself from the transportation van/truck.

DELTA 355 ALL TERRAIN is powered by a low-vibration diesel engine, is equipped with front steering wheels and rear traction. Built according to the International standards **ISO 21307 HIGH PRESSURE** (the clamps cylinders work with a pressure range that is three times and a half higher than the ISO Low Pressure ones. This enhances productivity, with a welding time saving of 60%).

- The machine body follows the concepts of the new DELTA Line like: the fast-locking adapters system SMARTLock RITMO Patented, thanks to which is possible to change adapters in few seconds. The facer and the EASY LIFE control panel are mounted on-board. The EASY LIFE system allows the operator to program and control, in a very easy way, all the welding cycle and it also incorporates a Data-logging to record all the working process. The EASY LIFE system can store up to 400 joint reports. It also features a GPS system that allows the localization of the working place, and the possibility to connect a portable serial printer.
- The **heating element** can be docked in a comfortable on-board support. The machine body, with the four clamps, can be easily removed from the trolley in order to work in ditches. Also the control panel can be removed to allow the operator to control the welding process out from the ditch.
- The machine is supplied with **two rollers** that allow the fast shift of the pipes; the one on the rear of the machine is hydraulic-controlled while the other, in front, is manual.

STANDARD COMPOSITION

Machine body group, complete with:

- Trolley with hydraulic gearcase
- Generator diesel
- EASY LIFE control panel
- Facer
- Heating plate
- Heating plate support; Rollers

ON REQUEST (ACCESSORIES)

- Clamps' inserts from Ø 4" IPS ÷ 12" IPS Ø 4" DIPS ÷ 12" DIPS Ø 125 to 315 mm
- Tool for flange necks/stub-end holder
- Inserts' transportation box
- Data-logging software and cable
- Panel with manual control
- HS ROLLERS 355



DELTA 355 ALL TERRAIN

Working range	4" IPS ÷ 14" IPS (125 ÷ 355 m							
Power supply	Self contained/indipendent diesel engine 8,6 kW							
Working temperature	356° ÷ 536° F							
Outside temperature range	14° ÷ 104° F							
Materials	HDPE, PP, PB, PVDF For other materials contact RITMO S.P.A.							
DIMENSION (W x D x H)								
Machine body	83,1" x 46,5" x 51,8"							
WEIGHT								
Machine body	430 lb							
Standard composition	1280 lb							









HS ROLLERS

HIGH STAND ROLLERS, this device is essential for supporting the pipes while they are being welded with the butt fusion machines. The rollers minimise pipe friction and drag force no matter which is the construction site condition. Special design for All Terrain / Trailer Line.



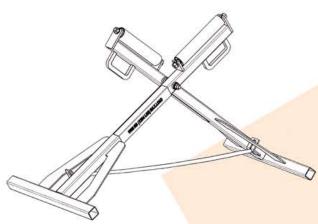
HS ROLLERS 250

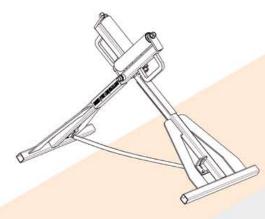
Working range max: Ø 8" (250 mm)

Overall dimension: 45" x 20" x 30" (W x D x H)

Weight: 57 lb

Weight capacity: 1100 lb





HS ROLLERS 355

Working range max: Ø 14" (355 mm)

Overall dimension: 56" x 23,5 x 32" (W x D x H)

Weight: 72,5 lb

Weight capacity: 2200 lb

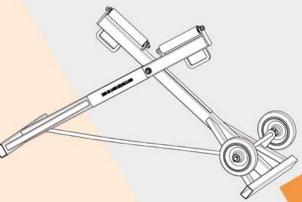


Working range max: Ø 24" (630 mm)

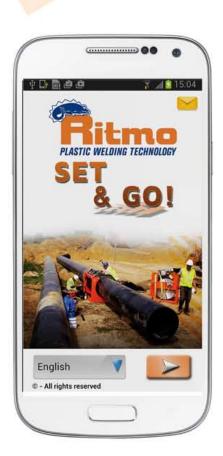
Overall dimension: 69,5" x 31,5" x 38,5" (W x D x H)

Weight: 121 lb

Weight capacity: 4400 lb







DOWNLOAD



APP developed by RITMO for its butt fusion machines.

"SET & GO" calculates the welding parameters in a simple, fast and useful way.

Through easy steps, like selecting the machine model, setting up the pipe data and choosing the welding standard, "SET & GO" tells you immediately your welding parameters!

The welding cycle is assisted and guided, step-by-step, by a handy timer with countdown function

"SET & GO" ...set to the future!



Millimeters	32	40	50	56	63	75	90	110	125	140	160	180	200	225	250	280	315	355	400	450	500	560	630	710	800	900	1000	1200	1400	160
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Watch the Corporate Video